



<u>Step 2:</u> Unscrew the Electronics Case Cover



<u>Step 3:</u>

Locate the Stepper Driver in need of replacing



<u>Step 4:</u>

Get a secure grip of the driver



Step 5: Pull out the stepper driver (Might need to shimmy it)



<u>Step 6:</u>

Take your new Stepper Driver and make sure you orient it the correct way. The potentiometer should be facing away from the LCD screen.



<u>Step 7:</u>

Position the Stepper Driver on top of the slots, making sure that all pins are properly aligned.



Step 7: Push the Stepper Driver straight down into the slots.



Step 8: Screw back on the Electronics Case Cover and plug back in the Power supply.





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